

SAE Aero Micro: Initial Testing Results

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Design Requirements

Engineering Requirements

- ER1 Wingspan
- ER2 Cost
- ER3 Battery Life
- ER4 Thrust
- ER5 Cargo Bay
- ER6 Lift
- ER7 Drag
- ER8 Weight

- ER9 RC Signal Range
- ER10 Center of Gravity
- ER11 Ground Control
- ER12 Flight Control

Customer Requirements

- CR1 Flight Time
- CR2 Payload
- CR3 Turning Radius
- CR4 RC Signal Range
- CR5 Take Off
- CR6 Land
- CR7 Unload Payload

QFD

Customer Needs	Customer Weights	Wingspan	Cost	Battery	ThrustMotor	Cargo Bay	Lit	Drag	Thrust	Weight	T/O velo	RC Signal Range	CG Marking	Ground Control	Flight Control	Durability	1 Poor	2	3 Acceptable	4	5 Excellent
Flight Time	9	9	3	1	9	3	9	9	9	3	9	3		3	9			AB	С		AB
Payload	9	3		3	9	9	9	1	3	9			9		3	9	AB			С	
Turning Radius/Maneuverability	3	3			3	1	1	1	9	1	9	3			3				С		AB
RC Signal Strength (2.4 GHz)	3		1	3								9								ABC	
Spare Parts	1	1	3	1												9					
Launch T/O	3	9	1		3	1	9	9	9	9	9			9	3			С	AB		
Landing	3	9	1		1	1	3	3	3	3	3			9	3			С			AB
Unloading Time	9	1												3			AB			С	
Technical Requireme	ent Units	.5	\$	time	lb FAwatt s	ina	z	z	z	B	sju	t	ų								
Technical Requirement	Targets	8	2000	240	450	144	75	6	20	1.5	22	800	26								
Absolute Technical Importance		ē	39	46	183	117	201	129	171	147	144	63	81	108	135	82					
Relative Technical Imp	ortance		12	11	5		-		4	9	9	4	6	9	2	7					

Top Level Testing Summary

Experiment/Test	Relevant DRs
	Thrust (ER4), Max Lift (ER6), Drag (ER7),
	Weight (ER8), Take-off Speed (ER9),
Takeoff Test	Takeoff (CR6)
	CG (ER11), Ground Control
	(ER12),Durability (ER14), Ability to land
Landing Test	(CR7)
	Wingspan (ER1), Battery Life (ER3), RC
	Signal Range (ER10), Flight Control (ER13),
	Flight Time (CR1), Turning Radius (CR3),
Flight Test	RC Signal (CR4)
	Max Lift (ER5), Carry Payload (CR2), Spare
Maintenance Test	Parts (CR5), Unload Payload (CR8)
	Cost (ER2), Battery Life (ER3), Weight
	(ER8), CG (ER11), Durability (ER14),
Crash Test	Landing Distance (CR5)

Specification Sheet Preparation

Engineering				Measured/Calculated		Client
Requirement		Target	Tolerance	Value	ER Met?	Acceptable
Wingspan	ER1	46in	2in	46in	Yes	Pending
Cost	ER2	\$1,500		\$738	Yes	Pending
Battery Life	ER3	60s	60s	120s	Yes	Pending
Thrust	ER4	5N	2N	3N	Yes	Pending
Cargo Bay	ER5	6x6x4 in^3			Yes	Pending
Max Lift	ER6	30N	5N	31.5N	Yes	Pending
Drag	ER7	3N	2N	2N	No	Pending
Weight	ER8	1.2kg	1kg	2.5kg	No	Pending
Take off Speed	ER9	25m/s	2m/s	20m/s	No	Pending
RC Signal Range	ER10	1000ft	200ft	5000ft	Yes	Pending
CG	ER11				Yes	Pending
Ground Control	ER12	N/A	N/A	N/A	No	Pending
Flight Control						
(Turning Radius)	ER13	120ft	25ft	100ft	No	Pending
Durability	ER14	N/A	N/A	N/A	Yes	Pending
Landing Distance	ER15	200ft			No	Pending

Detailed Testing Plan

- Takeoff Test: Tests the airplane's ability to takeoff from a standstill on the ground.
- Flight Test: Tests the maneuverability of the airplane. Ensures that all control surfaces and the motor are functioning.
- Landing Test: Tests the ability to land the aircraft in a designated 100-foot strip.
- Maintenance Test: Tests the ability of the team to change batteries and load or unload the payload in under 60 seconds.
- Crash Test: Tests the durability of the aircraft in a controlled test.

CR Summary

Customer Requirement	CR Met?	Client Acceptable?
Flight Time	Y	Y
Payload	Y	Y
Turning Radius	-	-
RC Signal Range	Y	Y
Takeoff	Ν	Ν
Land	Ν	Ν
Unload Payload	Y	Y
RC Signal Range	Y	Y
Steering Ability	Ν	Ν

Flight Test

- Objectives: Test the airplane's ability to fly the competition circuit.
- Status: Unsuccessful
- Reasons for failure:
 - Too back-heavy
 - No angle of incidence on wing



Landing Test

- Objectives: Ensure plane is capable of landing within the specified 200ft competition requirement
- Status: Unsuccessful
- Reason for failure: Plane is unable to take off, so it cannot land

Maintenance Test

- Objectives: Remove wing, replace battery, insert payload, reattach wing.
- Status: Successful
- Average time: 52 seconds
- Competition requirement: <60 second</p>



Crash Test

- Objectives: Crash airplane to ensure it can withstand crashing
- Status: Partial Success
- Results: Nose landing gear failed, motor has debris inside housing, and elevator detached. Unable to facilitate a crash initiated in-flight.



____ Takeoff Test



https://www.youtube.com /shorts/CA23daP1I2c

Additional Videos



Control Surfaces Test

